

WORKWEAR SYSTEM



EN 340 / EN 342 / EN 343 / EN 47

WORKWEAR

bricklayer workmaster workman pocket walklander CANVAS

zurich bruxelles dublin helsinki prague WINTER

icestorm iceberg cyclone polar frozen HIGH VISIB

rescue protection signal safe warning VERYTIME

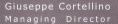
iava caribbean martinique barbados guadalupa

# ALL THE EXPERIENCE OF A BIG COMPANY

Cofra srl, European leading manufacturer of safety footwear, has been looking for many years after workers' health, always searching new solutions aiming at improving welfare of people daily subject to physical exertion.

Dynamic and reliable, Cofra is synonymous of quality and service and invests 5% of turnover in Research and Development.







Cofra presents its WORKWEAR SYSTEM collection, designed always keeping in mind protection, comfort and care for details.

A complete collection of workwear complying with European Standards EN 340-342-343-471.



#### CUSTOMER SERVICE

A professional, specialized team always at the client's disposal guarantees pre and post sale assistance, and is able to respond to any client query.

#### PROMPT DELIVERY

In a 7,000 sq.m warehouse, semicomputerized and controlled by modern software, 250,000 garments are stocked and ready for delivery. Customers can receive goods promptly thanks to the efficient and accurate despatching and a fast, punctual delivery service.





#### COFRA WEB SHOP

Innovative software to make life easier for the customer.

By registering on our web site www.cofra.it you are provided with a password. This will enable you to:

- View Cofra Workwear System Catalogue and the technical features of the products
- Select and order products
- Insert the order directly on Cofra ERP speeds order processing by 30%
- Track the order
- Print a memo of the order
- Look up and check on an order file



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### High Visibility

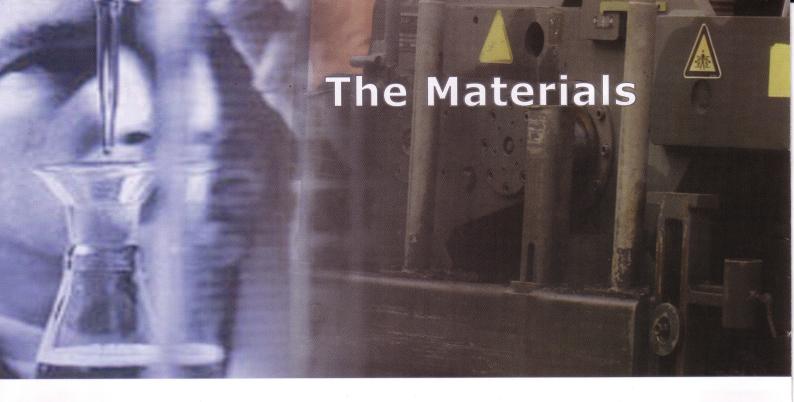
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The backward reflecting bands 3M Scotchlite™ 8910 render visible and identifiable those who work at night or by any other condition of scarce luminosity. They meet all requirements established by EN 471:2003 standards placing themselves in the highest class of refractivity (class 2). They resist minimum 50 water-washings at 60°C and at least 20 dry-cleanings.



All the zip-fasteners of COFRA Workwear System garments, both the main ones and the secondary ones, are YKK®, a real guarantee of long time resistance, smoothness and easy usage. They fit any type of application assuring versatility and resistance to each solicitation.



It is a high technology fabric engineered to guarantee the maximum resistance to abrasions, lacerations, tears and perforations, moreover it is light and easy to maintain. The fabric Cordura® lasts from 2 to 7 times compared to nylon, polyester and cotton.



Mycrofibre padding whose surface is 10 times traditional fibres. This means that  $\mathsf{Thinsulate^{\mathsf{TM}}}$  mycrofibres retain more air, reducing the dispersion of warmth outwards. Consequently Thinsulate grants constant thermic insulation even under severe weather conditions where wind is strong and temperatures are harsh.



Lycra© is a bielastic synthetic fibre, patented by DuPont. Lycra fibre can be used in all kinds of fabric and combined with all other fibres, both natural and synthetic. It can stretch up to 7 times its length, subsequently returning to its original dimensions unaltered. It does not loose any of its characteristics even when washed often, thus garments made of lycra keep their comfort for a long time and are always following the movements of the body.

#### **CoolDRY®**

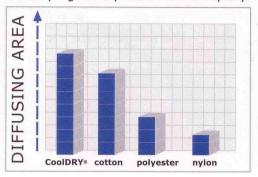
Cooldry® is a dry, fresh and comfortable fibre, combining the softness of cotton with the technical features of the polyester. It rapidly releases moisture and lets fresh air pass from the outside to the body, thus avoiding the sensation of "dampness" on the skin.

Cooldry® is guaranteed by the Oekotex Standard 100 Certificate, it is anallergic and respects PH factor of the skin.

Easy to maintain, it can be either washed in the washing machine or dry-cleaned with no risk of deformation.



Just pour a drop of water on this fabric and, after 30 seconds, it will expand on the Cooldry® twice as much as cotton, 4 times than on nylon, 7 times than on common polyester which implies that Cooldry® gets dry much more rapidly.



#### E-CARE







Thanks to the composition of the fibres inserted into the weft of the fabric, the E-Care is a real barrier that protects the human body from the waves of mobile phones.

99% of the power of the signal is voided, through the absorbing or reflecting action of the fabric.

The pockets where to keep your mobile phones set up for COFRA Workwear System garments guarantee the phone reception but block the signal before it reaches the human body thus avoiding the consequent physical disorders that can derive from electromagnetic pollution.

The E-Care fabric conforms to the Oekotex Standard 100 Certificate.

	Digital radios				Radar
	Directional radios	UHF televisions D-net mobile phones	of air traffic Radar for air traffic	Dual band mobile phones UMTS mobile phones	Microwaves oven Radio broadcasting stations
	radios	D filet mobile priories	reader for all craffic	OPTIS THOBIE PHONES	Radio broadcasting stations
MHZ	200 - 400	400 - 1000	1000 - 1600	1600 - 2200	2200 - 3400
Effect of the E-Care on the electromagn etic waves	on the magn reduction ranging from		g from 99% to 99	,95%	reduction ranging from 99% to 95%

# **FABRICS**

Only the best fabrics guarantee the successful outcome of first quality workwear garments. This is the reason why we study the best fabrics to suit each type of product, trying to obtain the best performances in terms of mechanical characteristics, resistance to washings, solidity of the colours.

All the fabrics and the components are nickel free, as per EEC Directive 79/769 "[...] concerning restrictions to place on the market and to use certain dangerous substances and preparations" and subsequent modifications, and the limitations as per EN 340/03 concerning the presence of aromatic and carcinogenic amines.



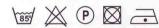
#### T000 – 60% Cotton/40% Polyester 245 g/sqm – Line: Workwear



Twill 3/1 policotton combines the breathability and softness of the cotton, resistance to abrasion and to repeated washing of the polyester to firmness of colours, with a traction resistance value exceeding three times the standard requirement. It can be either waterwashed at a maximum temperature of 85°C or dry-cleaned, keeping its colour and dimension at each washing



#### T010 - 60% Cotton/40% Polyester 290 g/sqm - Line: Workwear



Twill 2/2 policotton particularly resistant to external solicitations. Very good results as for the firmness of the colours. It can be either water-washed at a maximum temperature of 85°C or and dry-cleaned, keeping its colour and dimension at each washing.



#### T020 - 100% Cotton 250 g/sqm - Line: Canvas



Fabric made of a special canvas texture which ensures outstanding resistance to abrasion and shrinkage. Its comfort and ability lo let the skin transpire come from the 100% natural fibre composition. It can be either water-washed at a maximum temperature of 85°C or dry-cleaned.



#### T030 - 60% Cotton/40% Polyester 240 g/sqm - Line: HV



Policotton cloth, certified according to the OEKO–TEX standard 100, characterized by fluorescent colours complying with EN 471/03 standard for high visibility, with high performances as regards resistance of the colour to washings, to perspiration and to rubbing. It combines lightness and freshness to resistance to traction and abrasions. It can be either water-washed at a maximum temperature of 60°C or dry-cleaned, keeping its colour at each washing.



#### T040 – 60% Polyester/40% Cotton 290 g/sqm – Line: HV



Twill policotton certified according to the OEKO–TEX standard 100, characterized by fluorescent colours complying with EN 471/03 for high visibility, with high performances as regards resistance of the colour to washings, to perspiration and to rubbing. It resists to traction and to abrasions thanks to its weight of 290 g/sqm, it can be either water-washed at a maximum temperature of 60°C or dry-cleaned, keeping its colour at each washing.





#### T050 - 100% Polyester 200 g/sqm - Line: Winter



Oxford fabric with good performances as regards resistance to tears and to traction; PU-coated, this fabric grants maximum water resistance and breathability at the same time (class 3 – 3 as required by EN 343/03).



#### T060 – 100% Polyester 200 g/sqm – Line: HV



Oxford fabric characterized by fluorescent colours complying with EN 471/03 standard with high performances in terms of solidity of the colour to washings, to perspiration and to rubbing, as well as of resistance to tears and traction. PU-coated, this fabric grants maximum water resistance and breathability at the same time (class 3 – 3 as required by EN 343/03).



T070 - 100% polyamide

Line: Winter



Rip stop cloth 100% made of nylon used as outer coat of the removable part of the Icestorm parka, resistant to tears thanks to its cell structure.



T080 – 100% Cordura® Line: Winter-Workwear



High technology fabric engineered to guarantee maximum resistance and duration, as well as lightness and easy care. It can be used to strengthen the areas more liable to wear and tear, such as knees, elbows and pockets.



T090 - 100% Polyester 200 g/sqm - Line: HV



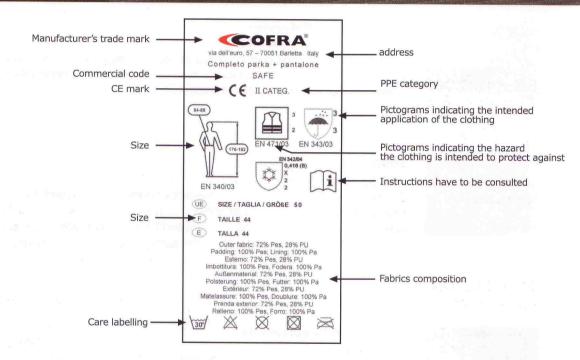
Stretch fabric made of polyester, PU-coated, granting comfort and freedom of movements and guaranteeing breathability and maximum water resistance (class 3 – 3 as required by EN 343/03), used for Rainfall waterproof system.

# MARKING AND REGULATIONS

All our fabric and products are tested to have them long lasting, washing after washing.

To get the maximum duration of COFRA Workwear System products we thus recommend, for the maintenance and the washing, to follow carefully what the labels and the informative note report about products care. Please find here below a description of the main care symbols we have made reference to.

#### Marking



#### Care symbols

30°	Maximum temperature: 30°C		Drying allowed in tumble dryer	$\boxtimes$	Do not dry clean
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Maximum temperature: 40°C		Dry in a vertical (hanging) position after squeezing and/or spinning	⟨ci\	Bleaching allowed only in cold water and using a diluted solution
600	Maximum temperature: 60°C		Dry in a vertical position (hanging) while the product is still full of water, without	$\times$	Do not bleach
859	Maximum temperature: 85°C	Ш	squeezing and/or spinning  Dry on a horizontal surface	$ \geq $	Do not iron
\x	Do not wash		S.y or a nonzonal sanace		Maximum iron temperature 110°C
YEWY	Handwash only. Maximum temperature: 40°C	F	Dry clean with hydrocarbons (boiling point between 150°C and 210°C, flammability point between 38°C and 70°C.	••	Maximum iron temperature 150°C
$\boxtimes$	Do not dry in a tumble dryer	P	Dry clean with solvents on point F plus	••••	Maximum iron temperature 200°C

#### EN 340:2003

#### General requirements of protective clothing.

This standard specifies general performance requirements for ergonomics, ageing, size designation and marking of protective clothing. Clothing shall be designed and manufactured to provide users with the highest comfort. Components and materials shall not cause adverse effects to the user like allergy, irritation or lesion. The size range shall be based on body dimensions.

#### EN 342:2004

#### Protection against cold



- X: Thermic insulation of the garment on a moving manikin
- Y: Thermic insulation of the garment on a stationary manikin (optional)\*
- Z: Garment breathability (class 1 to 3)W: Resistance to water penetration class (optional)\* (classe 1 to 2)
- \*X indicates that the garment has not been submitted to testing

This standard specifies requirements for performance of clothing ensembles (i.e. two piece suits or coveralls) against environment characterized by the combination of cold, humidity and wind at air temperature below -20°C. Specific linings and special technical devices allow the garment to breathe and at the same time to keep the user warm.

## EN 343:2003 Protection against rain



- X: Resistance to water penetration (class 1 to 3)
- Y: Water vapour resistance (class 1 to 3)

This European Standard specifies requirements and test methods applicable to material and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes) fog and ground humidity. Garments shall be designed and manufactured paying particularly attention to water penetration and using waterproof and breathable materials in order to ensure absolute waterproofness to the garment as well as outstanding comfort level.

#### EN 471:2003

#### High-visibility warning clothing for professional use - requirements and test methods



- EN 471:2003
- X: class of background and retroreflective material area (see table 1, class 1 to 3)
- Y:Retroreflective material class (class 1 to 2)

This European Standard specifies requirements of protective clothing capable of signalling the user's presence visually, intended to provide conspicuity of the user in hazardous situations under any light conditions by day and under illumination by vehicle headlights in the dark. Performance requirements are included for fluorescence and retroreflection as well as for the minimum areas and for the disposition of the materials in protective clothing. Cofra's collection is made with retroreflective stripes 3M 8910 complying with class 2 of retroreflective materials.

Table 1: Minimum required areas of visibile material	Class 3 garments	Class 2 garments	Class 1 garments
Background material (yellow/orange) (sqm)	0,80	0,50	0,14
Retroreflective material (stripes) (sqm)	0,20	0,13	0,10

# DESIGN



#### COMFORT

COFRA knows the needs of the workers, day by day taken by hard working hours and has thus engineered practical, functional garments able to give comfort and relief during the daily activities. This is why nothing is taken for granted:

- ERGONOMICS: the design of jackets and trousers is specifically worked out to naturally follow each movement of the body (such as walking, bending the limbs) even if the garment is wet

- RESISTANCE: the structure is solid and the areas more liable to wear and tear are duly strengthened by patches in fabric or Cordura®

 COMFORT: the pockets are easily accessible, capacious and made "loose shape", so that they do not prevent any movement when they contain objects

- BREATHABILITY: the fabrics assure the passage of air and, in some cases, garments have openings and net-inserts that increase the comfort
- HUMIDITY: the t-shirts and the polo shirts are made of technical stretch fabrics able to rapidly absorb perspiration thus leaving the skin pleasantly dry.







#### FUNCTIONALITY

COFRA Workwear system is designed to facilitate the working day through the application of several devices which can contain the tools used at work.

The performances related to duration are impressive: the materials used guarantee the best resistance to washings and to any kind of solicitation and meet all requirements of European regulations EN 340 - 342 - 343 - 471.

Particular care has been given also to the protecting elements: all the garments have refracting inserts even when not required by the regulations since we strongly believe that giving visibility to people at work can avoid lots of accidents.

Even protection from electromagnetic pollution is guaranteed, thanks to the special E-Care fabric.



#### STITCHINGS' SOLIDITY

The garments from the Workwear System are made in order to guarantee the maximum duration in time and resistance to the continuous tension they are subject to. All the main stitchings are double-

needled using an exclusive and thick yarn (title: 20/3). The most critical points and the ones more subject to tears are always strengthened by joists.



# WORKWEAR

Innovative range, designed to guarantee ease of movement and comfort even when work tools are held. Double thread seams, reinforced in the critical points, hardwearing and abrasion resistant fabric reinforcement.

Each article is available in three colours and two different weights (245 g/sqm and 290 g/sqm) to be comfortable in any climatic conditions. The whole range is made of 60% cotton and 40% polyester, thus combining breathability and physiological adaptability of cotton with dimension stability, abrasion and bleaching resistance typical of polyester.









CORDURA® elbow patches

3M inserts



BRICKLAYER V015

CARPENTER v064

290 g/sqm

245 g/sqm

SIZES 44-62

EN 340



Composition: 60% cotton 40% polyester

























Cordura® external pockets

SAFEKNEE pad inserts should be positioned at knee level into the pockets provided for the purpose







#### SAFEKNEE AC-GIN

Composition: double density expanded polyethylene ONE SIZE

padding made of double density expanded polyethylene: soft in the inside, hard-wearing and compact on the outside. Suitable for MULTIFORCE

and BRICKLAYER





















3M inserts



CORDURA® front pockets

CRAFTSMAN v009

TOOL V066

Composition: 60% cotton 40% polyester

290 g/sqm

245 g/sqm

SIZES 44-62

EN 340



















Fabric protective against electromagnetic waves



Reinforced stitchings



WORKMAN V007

STONE V060

245 g/sqm SIZES 44-62 Composition: 60% cotton 40% polyester

EN 340

290 g/sqm







Colours













#### V012 MULTIFORCE

SIZES 44-62

EN 340

Composition: 60% cotton 40% polyester

































CORDURA® knee pocket







Cordura elbow patches



3M inserts

# CANVAS

The range has been styled to enhance breathability and comfort during the work day: all garments are made of 100% cotton with net Cooldry® inserts for quick moisture absorption.

The whole range benefits from the use of a special canvas texture ensuring outstanding abrasion and tear resistance, combining this with the reinforced construction of all Cofra Workwear System garments, the range is durable much more than the usual cotton clothes.

Special care for ergonomics, multiplicity of inserts, reflecting and insulating materials offer high functionality as well as protection in the work place.

250 g/sqm

V055 ZURICH

SIZES 44-62)

EN 340

Composition: 100% cotton Canvas

Colours











Tools loop





Net insert under armpit



Reinforced elbow







BRUXELLES VOSO

250 g/sqm

Composition: 100% cotton Canvas SIZES 44-62

EN 340







Colours











Wide pocket



Reinforced knee



DUBLIN V052

250 g/sqm

Composition: 100% cotton Canvas SIZES 44-62

EN 340









Colours













Detachable with zip





Bellows hammer loop



Braces with quick release system















Colours

@gare

MARSEILLES V056

Composition: 100% cotton Canvas

250 g/sqm

EN 340

SIZES 44-62







Bellows breast pocket



Leather loop



D-RING



SARAGOSSA vo57

Composition: 100% cotton Canvas

**SIZES 44-62** 

250 g/sqm

EN 340











# WINTER

Highly functional garments able to meet the needs of people working in adverse conditions of cold and bad weather. Comfort in every details: thermic insulation is ensured notwithstanding thin padding and limbs movements are easy thanks to the special design.

All garments are provided with 3M reflective inserts for workers in poor light and comply with the European Standards for protection against cold (EN 342/04) and/or rain (EN343/03).



Cordura® elbow patches



Tool pocket



Zip and net inserts under armpit



Rip-Stop detachable iacket

200 g/sqm

V006 ICESTORM

SIZES 44-62

EN 340-EN 343 with trousers FROZEN: EN 342 Composition:
EXTERNAL PART
100% PU-coated polyester
LINING 100% polyamide
INTERNAL PART
100% PU-coated polyester
PADDING
100% polyester
LINING 100% polyamide







Colours



















#### ICEBERG V001

200 g/sqm

SIZES 44-62

Composition:
EXTERNAL PART
100% PU-coated polyester
EN 340-EN 343

weave PADDING

100% polyester LINING 100% polyamide







Colours













Internal lining made of fleece



Composition: EXTERNAL PART 100% PU-coated polyester EN 340-EN 343 weave

CYCLONE V022

PADDING 100% polyester LINING 100% polyamide









200 g/sqm

SIZES 44-62

**3M** 

#### 200 g/sqm

#### V013 POLAR

#### SIZES 44-62

EN 340

Composition: EXTERNAL PART 100% PU-coated polyester PADDING 100% polyester LINING 100% polyamide





Colours













Internal pocket



Lining with shoulder part made of fleece



200 g/sqm

voos FROZEN

SIZES 44-62)

EN 340-EN 343

with trousers parka ICESTORM: EN 342

Composition: EXTERNAL PART 100% PU-coated polyester PADDING 100% polyester LINING 100% polyamide











31



Reinforced leg bottom



bottom zip and rain gaister



Composition: 100% PU-coated polyester





Colours



00





The jacket and trousers RAINFALL have got welded seams, thus granting 100% abrasion and washing resistance. The pieces of the clothes are seamed at first, then welded becoming a whole piece



Pocket with flap

Adjustable wrist

A wide range for all climatic conditions intended to provide conspicuity of the user in hazardous situations under insufficient light conditions. All garments are certified EN 471/03: lined clothing certified also EN 342/04 and EN 343/03 in order to guarantee a complete protection against cold, rain and bad weather; unlined clothing available in two different weights (240 g/sqm and 290 g/sqm) to be comfortable in any climatic conditions; breathable and comfortable t-shirts.

High attention has been paid to ergonomics and equipment. All garments are provided with 3M stitched stripes and, eventually, E-CARE inserts protecting against mobile telephones electromagnetic waves.

## HIGH VISIBILITY







zip with flap

Gaister with zip



#### PROTECTION V024

200 g/sqm

SIZES 44-62

EN 340-EN 471 EN 343

with trousers SAFE: EN 342

Composition: EXTERNAL PART 100% PU-coated polyester

weave LINING 100% polyamide INTERNAL PART 100% PU-coated polyester weave PADDING 100% polyester LINING 100% polyamide





Colours











Sleeve patches







breast zip







Detachable sleeves



Lining with shoulder part made of fleece



#### RESCUE V017

#### 200 g/sqm

SIZES 44-62 EN 340-EN 471

EN 343 with trousers SAFE: EN 342

Composition: EXTERNAL PART 100% PU-coated polyester weave
PADDING
100% polyester
LINING
100% polyamide





Colours













Double zip cover



Lining with shoulder part made of fleece















Telephone pocket with e-care



Reinforced stitchings









Composition: LIGHT: 40% cotton 60% polyester RAY: 60% cotton 40% polyester













Composition: WARNING: 40% cotton 60% polyester

240 g/sqm

290 g/sqm

SIZES 44-62

EN 340-EN 471



SIGHT: 60% cotton 40% polyester





Colours











Side pocket



240 g/sqm

SIZES 44-62

EN 340-EN 471

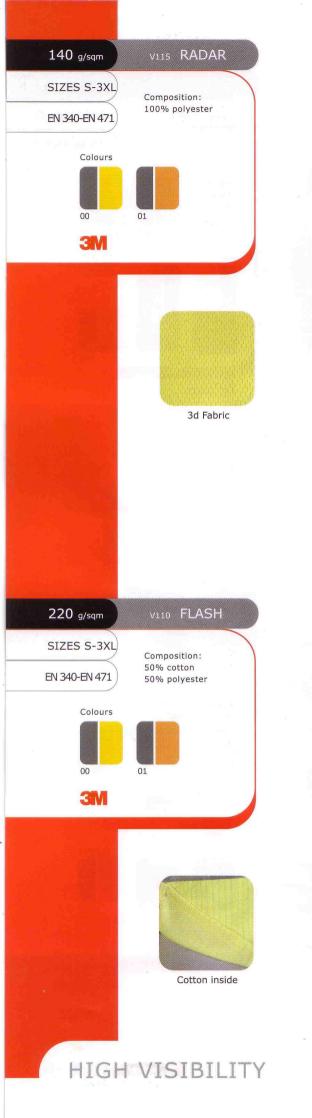




















220 g/sqm

Composition: 50% cotton 50% polyester SIZES S-3XL EN 340-EN 471

Colours



21

31



Cotton inside



VISION V112

240 g/sqm

Composition: 100% polyester SIZES S-3XL

EN 340-EN 471

Colours





21/1



Pocket with zip



# EVERYTIME

The new EVERYTIME range consists of innovative clothing which ensure comfort in any work situation, outstanding quality and functionality.

They can be worn both indoor and outdoor. All fabrics are antiallergic, elasticized, highly breathable, able to keep the body dry and easy to move.

The fleeces, with an innovative design, offer warmth and comfort and have reinforced elbows





120 g/sqm

SIZES S-3XL



**CoolDRY**®



Hidden zip



Cooldry® collar









CoolDRY® inserts



CARIBBEAN V085

Composition: 100% CoolDRY®

165 g/sqm

SIZES S-3XL

Colours



**CoolDRY®** 



MARTINIQUE vos3

190 g/sqm

SIZES S-3XL

Composition: 65% cotton 35% CoolDRY®

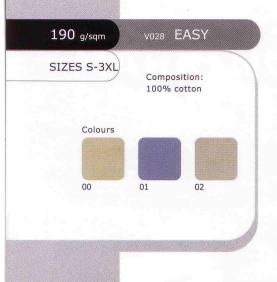
Colours







**CoolDRY**®











Elastic wrists







SIZES S-3XL

Colours







CASUAL V029

245 g/sqm

SIZES S-3XL

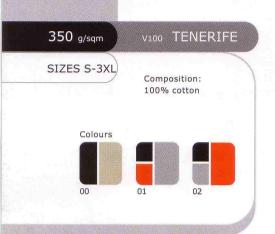
Composition: 100% cotton

Colours

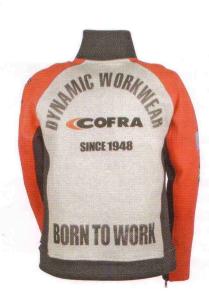




Bellows breast pocket





















## ACCESSORIES

To complete the collection, Cofra offers a series of companion articles to enhance comfort in the workplace.

Caps lined with Thinsulate® for warmth or specially treated to be waterproof, elasticized antibacterial socks: a high performance specification made with materials of the highest quality















### CoolMax

damp-repellent - transpiration evaporates in a very short time – it prevents foot overheating and keeps it dry for a longer period.



moulds softly to the leg and prevents from creasing even after repeated washings.



#### **COTTONSAFE®**

the SANITIZED® antibacterial treatment prevents from bacteria, fungi and nasty odours.

#### ANTISTATIC YARN

discharges the electrostatic charges to the ground in the flexing point of the foot.





Antistatic inserts

### DUAL ACTION summer

CA-MES

SIZES 38-49

Composition: 80% Cottonsafe<sup>®</sup> 15% polyamide 3% Lycra<sup>®</sup> 2% lenpur

Colours

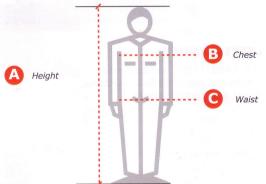


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Cottonsafe®





A Height (cm)

Chest (cm)

XL 2XL 3XL 176/182 182/188 182/194 188/200 164/176 176/182 96/100 100/108 108/112 112/120 120/128

SHIRT •POLO • T-SHIRT

WAISTCOAT ● JACKET ● PARKA ● OVERALLS										
44	46	48	50	52	54	56	58	60	62	
Eng 35	ilish size 36	38	39	41	43	44	46	47	49	
164/170	170/176	176/182	176/182	176/182	182/188	182/188	188/194	188/194	194/200	
88/92	92/96	96/100	100/104	104/108	108/112	112/116	116/120	120/124	124/128	

A Height (cm)

B Chest (cm)

**SIZE CHART** 

SHIRT • POLO • T-SHIRT M 2XL 3XL XL 35/36 38 39/41 43 44/46 47/49

A Height (cm)

**G** Waist

	TROU	TROUSERS • BIB									
44	46	48	50	52	54	56	58	60	62		
Eng 30	lish size 32	33	35	36	38	39	41	43	44		
164/170	170/176	176/182	176/182	176/182	182/188	182/188	188/194	188/194	194/200		
72/76	76/80	80/84	84/88	88/92	92/96	96/100	100/104	104/108	108/112	2000	



# LEGEND



Adjustable waist



Loop for headset



Foldaway hood



Adjustable waist



Stretch fabric



Detachable hood



Ergonomic leg design



rule pocket



Reinforced crotch



Ergonomic arm design



Hammer pocket



knee pocket for SAFEKNEE



UNLESS MISPRINT ERRORS



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